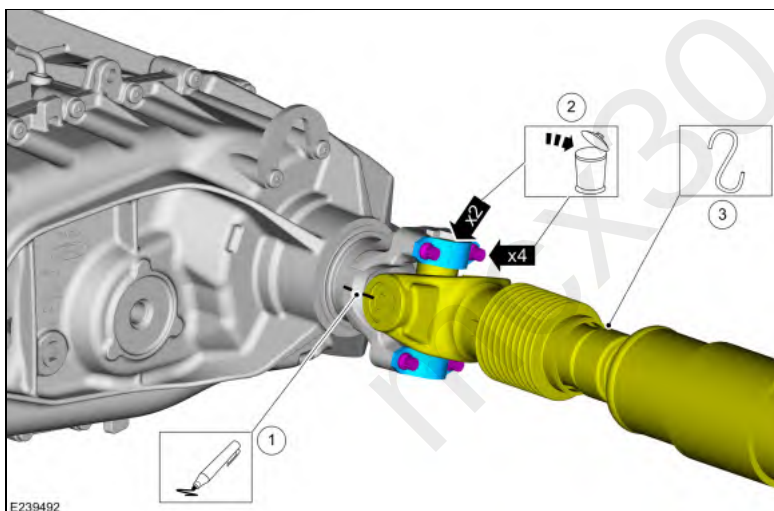


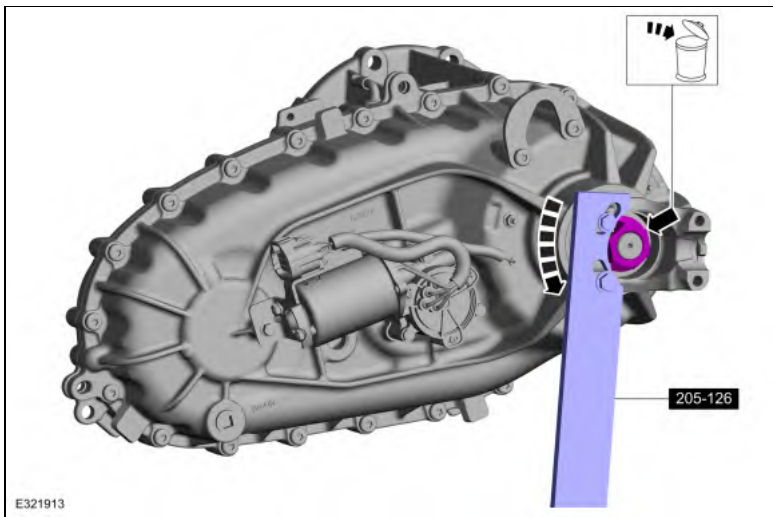
Special Tool(s) / General Equipment

 E232969	205-1018 Installation Tube
 E232132	205-126 (T78P-4851-A) Holding Fixture, Drive Pinion Flange
 E232993	308-945 Installer, Fixed Yoke Output Seal

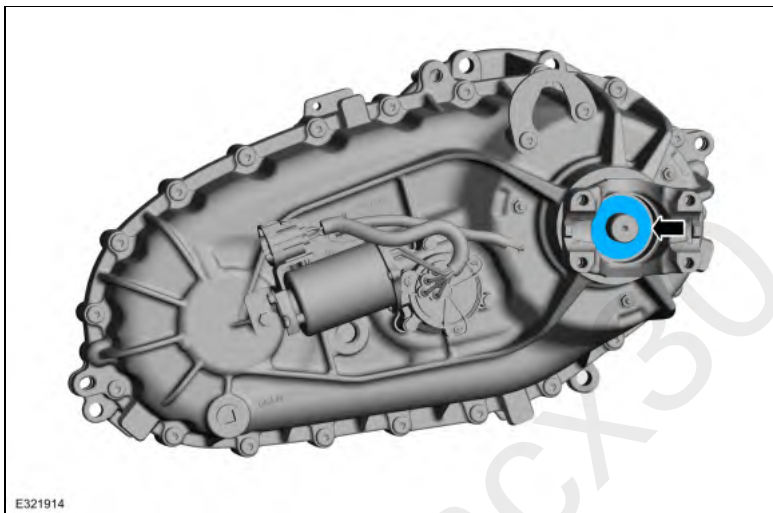
1. With the vehicle in NEUTRAL, position it on a hoist.
Refer to: Jacking and Lifting - Overview (100-02 Jacking and Lifting, Description and Operation).
2. Disconnect the driveshaft.
 - Index mark the driveshaft and output shaft.
 - Remove and discard the driveshaft to output flange bolts.
 - Disconnect and support the driveshaft.



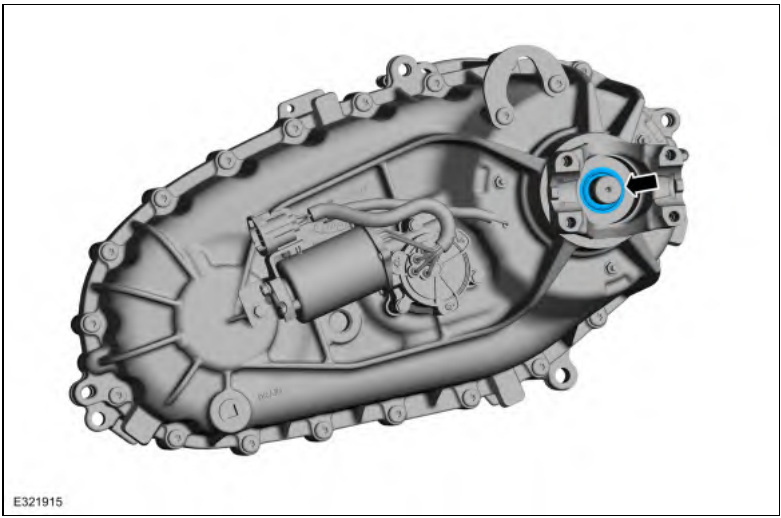
3. Using the special tool, remove and discard the pinion flange nut.
Use Special Service Tool: 205-126 (T78P-4851-A) Holding Fixture, Drive Pinion Flange.



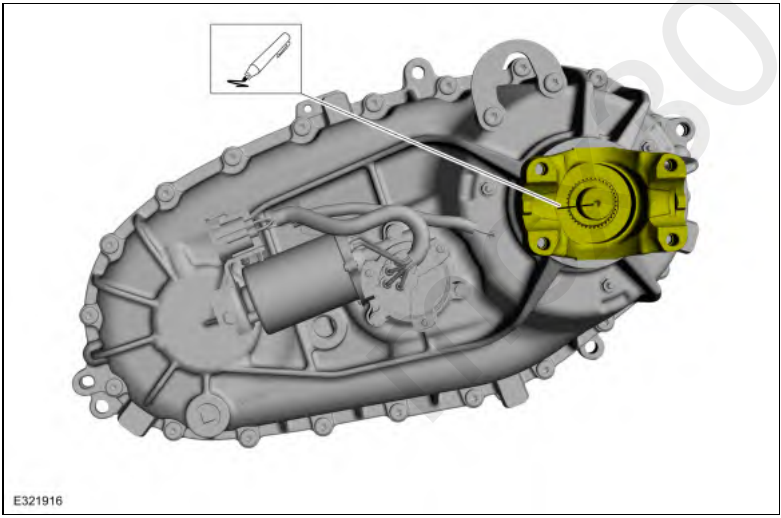
4. Remove the output flange washer.



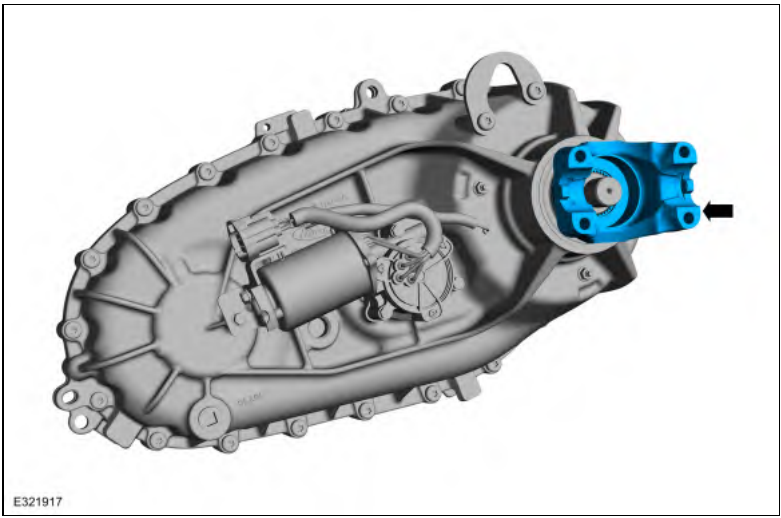
5. Remove the output flange seal.



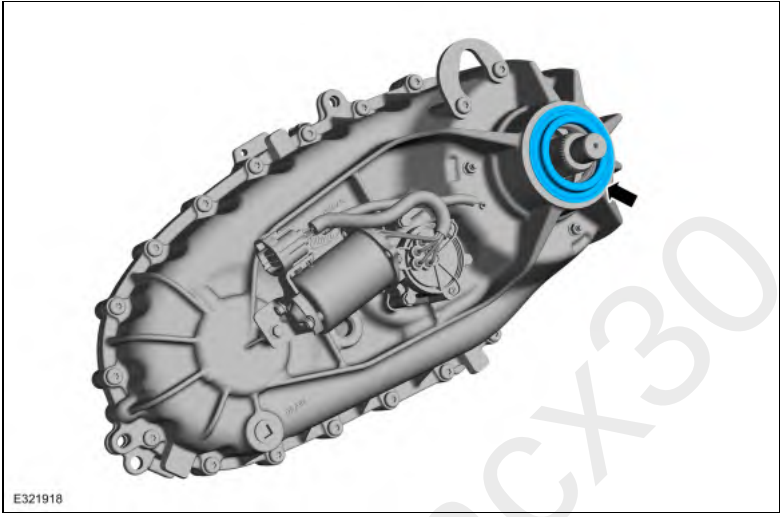
6. Index mark the output flange and the output shaft for reassembly.



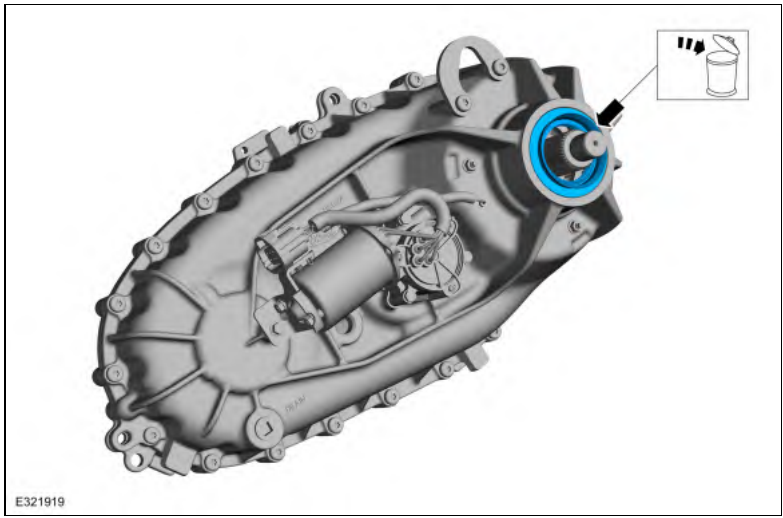
7. Remove the output flange.



8. Remove the rear output shaft seal protector.

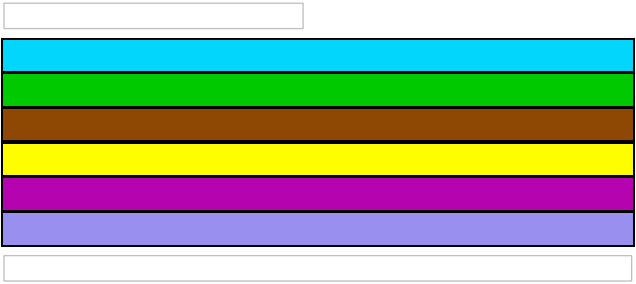
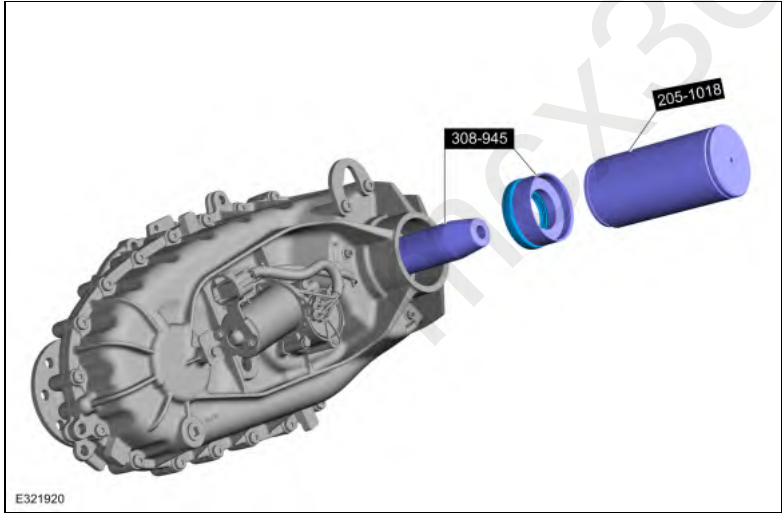


9. Remove the rear output shaft seal.

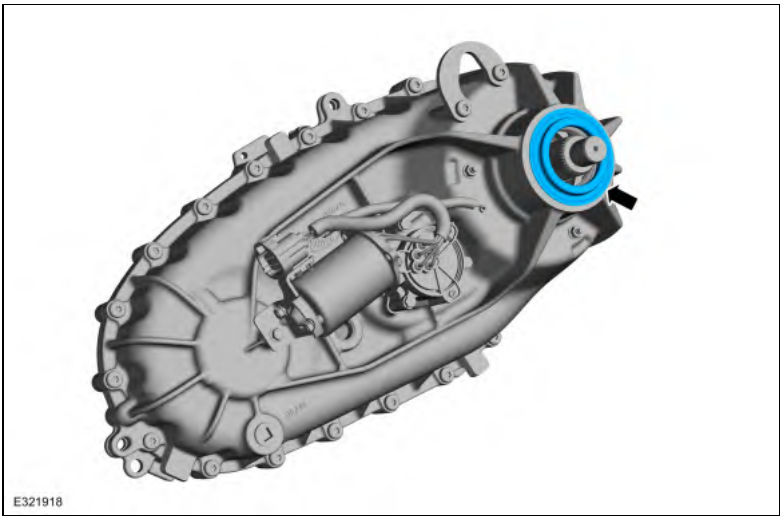


Installation

- 1. Using the special tool, install the rear output shaft seal.
Use Special Service Tool: 205-1018 Installation Tube. , 308-945 Installer, Fixed Yoke Output Seal.

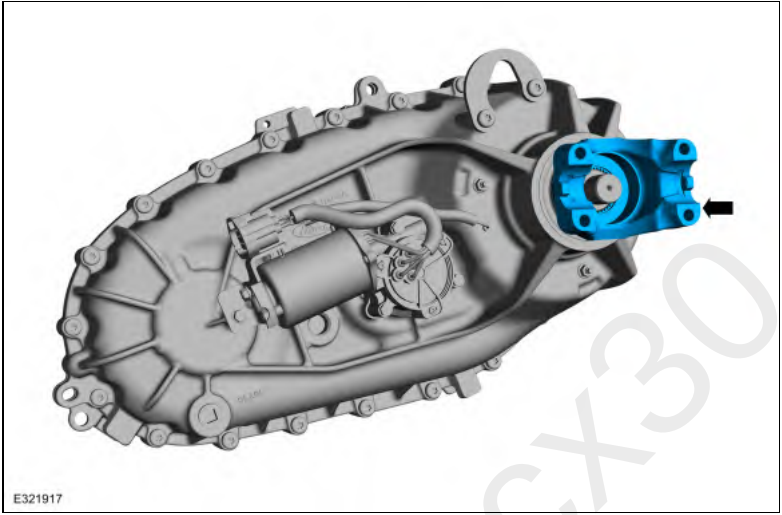


- 2. Install the rear output shaft seal protector.

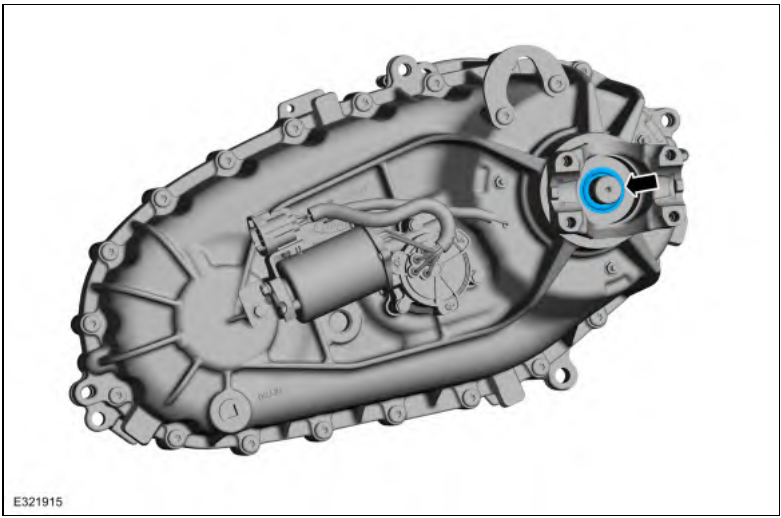


3. **NOTE:** Make sure output flange and output shaft are phased correctly using previously applied mark

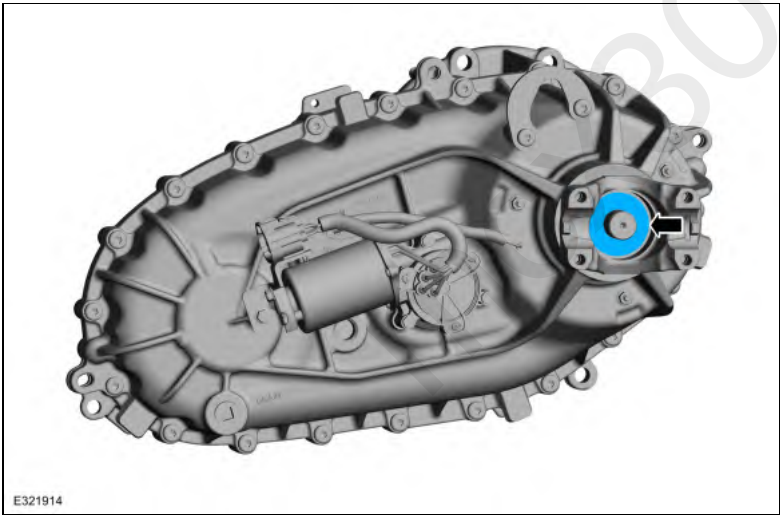
Install the output flange.



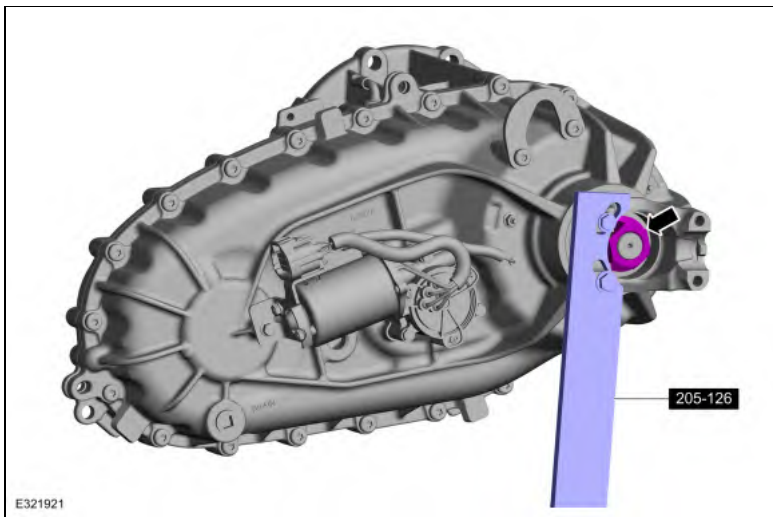
4. Install the output flange seal.



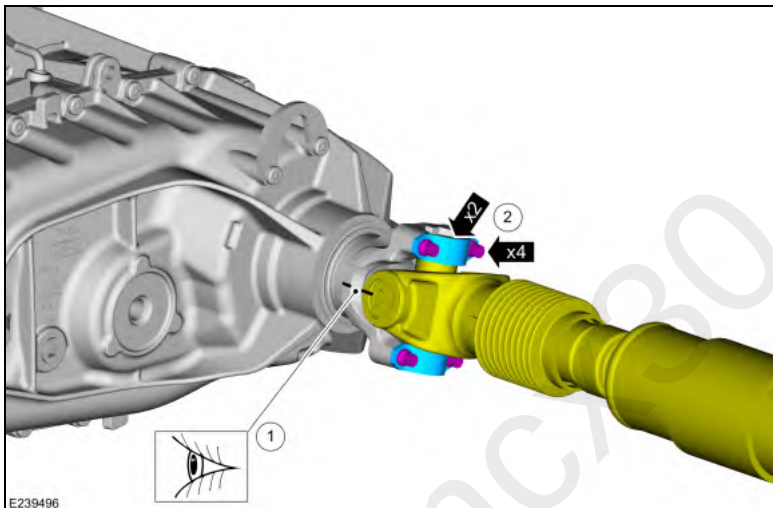
5. Install the output flange nut washer.



6. Install the new output shaft flange nut.
Torque: 185 lb.ft (251 Nm)



7. Connect the driveshaft.
- Align the index marks and connect the driveshaft to the output shaft.
 - Install the new driveshaft to output shaft bolts.
- Torque: 46 lb.ft (63 Nm)*



8. Check the transfer case fluid.
- Refer to: Transfer Case Draining and Filling (308-07B Transfer Case, General Procedures).